Coil loading instruction

Coil as ‘permitted commodity’ due to possibility to damage containers and vessel’s hull, unless you can follow attached procedure and it is responsibility of booking line any loss/damages caused by coil shipment but not properly followed by below procedure.

1. Weight must not exceed a weight distribution of 25,000 pounds (11340 KG) per ten square feet (or 2,500 pounds (1134 KG) per linear foot, equivalent). No exception is allowed.

2. The maximum per coil weight is limited to 6,612 lbs (3 KT). We may consider taking heavier piece for commercial reason; however, weight per coil should not exceed 12,500 lbs (5.67 KT).

3. Coiled metal products are prohibited from shipping as FAK (Freight All Kinds). It must be clearly identified on shipping papers by the appropriate STCC (Standard Transportation Commodity Code) and commodity description. In addition, the notation “COILED METAL PRODUCT” must clearly appear on all shipping papers and the waybill.

4. All coiled metal products must be shipped on a Load Roll Pallet (Not a skid), or an equivalent weight distribution system designed to distribute the weight of the coil over the container’s floor surface area. Plywood as a dunnage must be placed on the container floor to protect floor structure from weight of cargo and loading equipment such as forklift. Minimum thickness of dunnage required is 1.8 cm (0.7”).

5. All coils must be secured to the pallet and pallet or choking must be nailed to the container floor to prevent from cargo shift during rail and sea transportation. In case multiple pieces of coils are stuffed in the container, weight must be distributed evenly to the container floor to avoid “nose heavy” or “tail heavy” in order to lift container safely by top-lifter and/or gantry crane.

6. All coiled metal shipments must be shipped in a container that is suitable for the shipment of concentrated loads. The use of aluminum containers for the shipment of metal coils is prohibited.
**COIL BASE PACKAGE CODE 106**

HOT ROLLED PRODUCTS - EYE VERTICAL SKELETON PLATFORM PACKAGING

BASE COIL (CODE 100)
1 - 1/4" Bands

BASE COIL (CODE 101)
1 - 1/4" Bands

PACKAGE DESCRIPTION:
- 3 ID AND 1 OD BANDS - EDGE PROTECTORS OR NO EDGE PROTECTORS - EYE VERTICAL
- SKELETON PLATFORM
- COIL SECURES TO PLATFORM WITH 1-1/4" BANDS

**COIL BASE PACKAGE CODE 99**

STANDARD PACKAGING FOR ALL HI-CARBON AND ALLOY COILS

2 - 1 - 1/4 inch O.D. Bands

Banding Clips
On face or front of Coil

3 - 1-1/4 inch EYE BANDS

PACKAGE DESCRIPTION:
- 3 ID AND 2 OD BANDS - CLIPS ON FACE OF COIL - NO EDGE PROTECTORS
### COIL BASE PACKAGE

**CODE 100**

**PACKAGE DESCRIPTION:**
3 ID AND 1 OD BANDS - NO EDGE PROTECTORS

Standard Packaging for the 56'' Hot Mill and/or the 52'' Temper Mill

**USE WHEN:**
Hot Roll plain with a 30'' ID and/or Hot Roll plain temper pass with a 24'' ID

---

**CODE 101**

**PACKAGE DESCRIPTION:**
3 ID AND 1 OD BANDS - EDGE PROTECTORS

Standard Packaging for #5 and #6 Picklers

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**COIL BASE PACKAGE**

**ONE CENTER CIRCUMFERENCE BAND WITH SEALS**

Three Eye Bands (Through Coil I.D.) Attempt to Space 120 Degrees Apart

**CODE 100**

**PACKAGE DESCRIPTION:**
3 ID AND 1 OD BANDS - NO EDGE PROTECTORS

Standard Packaging for the 56'' Hot Mill and/or the 52'' Temper Mill

**USE WHEN:**
Hot Roll plain with a 30'' ID and/or Hot Roll plain temper pass with a 24'' ID

---

**CODE 101**

**PACKAGE DESCRIPTION:**
3 ID AND 1 OD BANDS - EDGE PROTECTORS

Standard Packaging for #5 and #6 Picklers

---
COIL BASE PACKAGE

CODE 102

PACKAGE DESCRIPTION:
3 ID AND 1 OD BANDS - SEAL
PROTECTORS - EDGE
PROTECTORS
Standard Packaging for 54”
Temper Mill, Galvanize

COIL BASE PACKAGE

CODE 105

PACKAGE DESCRIPTION:
3 ID AND 1 OD BANDS PER
MULT
3 ID BANDS PER COIL
GROUP WITH EDGE
PROTECTORS
COIL BASE PACKAGE  
CODE 106

HOT ROLLED PRODUCTS - EYE VERTICAL SKELETON PLATFORM
PACKAGING

PACKAGE DESCRIPTION:
3 ID AND 1 OD BANDS - EDGE PROTECTORS OR NO EDGE PROTECTORS - EYE VERTICAL - SKELETON PLATFORM COIL SECURES TO PLATFORM WITH 1-1/4" BANDS

COIL BASE PACKAGE  
CODE 107

SILICON COIL PACKAGING

PACKAGE DESCRIPTION:
1 ID AND 1 OD BAND - SEAL PROTECTORS - EDGE PROTECTORS
COIL BASE PACKAGE

HOT ROLLED PRODUCTS
PAPERWRAPPED - EYE VERTICAL SKELETON PLATFORM PACKAGING

PACKAGE DESCRIPTION:
3 ID AND 1 OD BANDS PER MULT - SEAL PROTECTORS - EDGE PROTECTORS - 3 ID BANDS PER COIL GROUP WITH EDGE PROTECTORS - PAPER WRAP - EYE VERTICAL - SKELETON PLATFORM COIL SECURES TO PLATFORM WITH 1-1/4” BANDS

COIL BASE PACKAGE

MULTIPLE COIL GROUP

PACKAGE DESCRIPTION:
3 ID AND 1 OD BANDS PER MULT - 3 ID BANDS PER COIL GROUP WITH EDGE PROTECTORS - PAPERWRAP USE WHEN: COIL GROUPS SHIPPING FROM WCI, WITH COILS 10” WIDE AND UNDER REQUIRING PAPERWRAP ALL COIL GROUPS SHIPPING FROM O/P REQUIRING PAPERWRAP AND ARE OVER 10” WIDE, REFER TO PACKAGING CODE 211
COIL BASE PACKAGE

CODE 209

COATED PRODUCTS PAPERWRAP - HOT ROLLED PAPERWRAP

PACKAGE DESCRIPTION:
MINIMUM 3 ID AND 1 OD BANDS - SEAL
PROTECTORS - EDGE
PROTECTORS - PAPER ID
LINER - PAPERWRAP

USE WHEN:
COILS ARE GALVANIZE AND HOT ROLLED REQUIRING PAPERWRAP

COIL BASE PACKAGE

CODE 210

COLD MILL PAPERWRAP

PACKAGE DESCRIPTION:
MINIMUM 3 ID AND 1 OD BANDS - SEAL
PROTECTORS - EDGE
PROTECTORS - PAPER ID LINER - PAPERWRAP
**COIL BASE PACKAGE**

**MULTIPLE COIL GROUP**

**PACKAGE**

**DESCRIPTION:**
1 ID AND 1 OD BAND PER
MULT - 3 ID BANDS PER COIL
GROUP WITH EDGE
PROTECTORS -
PAPERWRAP

**USE WHEN:**
COIL GROUPS SHIPPING
FROM WCI WITH COILS
OVER 10" WIDE REQUIRING
PAPERWRAP

**COIL BASE PACKAGE**

**MULTIPLE COIL GROUP**

**PACKAGE**

**DESCRIPTION:**
1 ID AND 1 OD BAND PER
MULT - 3 ID BANDS PER COIL
GROUP WITH EDGE
PROTECTORS -
PAPERWRAP

**USE WHEN:**
COIL GROUPS SHIPPING
FROM WCI WITH COILS
OVER 10" WIDE REQUIRING
PAPERWRAP
PACKAGE DESCRIPTION:
2 X 4 SKIDS WITH SECURED
4 X 4 LENGTHWISE SKIDS -
CROSSWISE BANDS -
PAPER OVER SKIDS - EDGE
PROTECTORS